

JGI-17541-48-DL

SEAL, ROCKER COVER TO CYLINDER HEAD

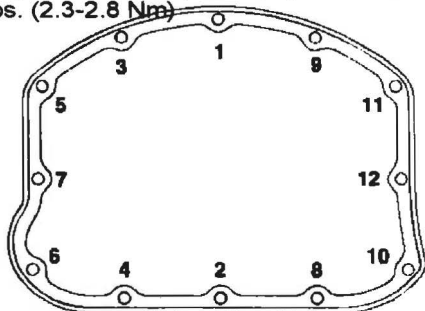
Used On: 1948 - 1965

Models: ALL PANHEAD®

Recommended Torque Procedure:

Note: James Gaskets recommends using 1-inch-thick cast or billet D-Rings for all Tin Cover installations. Failure to follow this recommendation may lead to leakage. D-Rings are not used on Cast Covers.

1. Prior to installation, all screw holes must be cleaned of any remaining thread locking compound. Failure to clean threads may cause thread damage and/or leaking.
2. Apply one or two drops of thread locking compound to the first few threads of each bolt. (James Gaskets recommends LOCTITE(R) #242)
3. Place the gasket and cover on cylinder and install each bolt finger tight.
4. Using a torque wrench, follow the sequence shown and tighten each bolt to 10-15 in.lbs. (1.1-1.7 Nm)
5. Following the same sequence, tighten each bolt to 20-25 in.lbs. (2.3-2.8 Nm)



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Made In U.S.A.

06/13/2017