

INSTALLATION INSTRUCTIONS SISSY BAR SIDE STRAPS for 2006-up FXD and 2010-up FXDWG models Mfg. p/n 263740, 263840 (See pkg. label for Dist. p/n)

ATTENTION INSTALLER (if other than owner):

Please forward this instruction sheet and the warranty card to the purchaser of this product. These instructions also contain valuable information necessary to the end user.

INTRODUCTION:

These instructions describe the procedure for properly installing KHROME WERKS[®] Sissy Bar Side Straps on 2006-up Dyna[®] FXD models (except FXDF) and 2010-up FXDWG. Review instructions carefully before beginning, as they contain important information. Please retain for future reference.

Particularly important information is distinguished in these instructions by the following notations:

NOTE:

A NOTE provides key information to make procedures easier or clearer.

CAUTION:

A CAUTION indicates special procedures that must be followed to avoid damage to the motorcycle or

WARNING:

 accessories.
 A WARNING indicates special procedures that must be followed to avoid injury or death to a motorcycle operator or person inspecting or repairing the motorcycle.

TOOLS REQUIRED:

- 1 #45 Torx 3/8" drive socket and 3/8" driver
- $1 \frac{1}{2}$ combination wrench
- 1 3/8" drive torque wrench
- 1 #243 Loctite thread lock
- 1 Anti-seize thread lubricant

NOTE: For 2006-up FXD, FXDB, FXDC, FXDL models use 8 ³/₄" wide sissy bar uprights. For 2010-up FXDWG models use 9 7/8" wide uprights.

WARNING: Disconnect negative battery cable to prevent short circuits before performing any of the following procedures.

CAUTION: When removing rear fender reflectors, use care not to damage fender paint.

CAUTION: Buildup of chrome plating on fasteners may cause seizing or binding during installation. Use anti-seize lubricant on the 1/4"-20 button head screws to prevent this.

PROCEDURE:

1. Remove the OEM reflector from the side of the fender. Use 3M adhesive remover or the equivalent to clean the adhesive from the fender. The reflector may be installed to the fender support using #53791-06 tapes available from Harley-Davidson dealers. Federal law requires H-D to have side reflectors on their motorcycles.

2. Remove and save the OEM 3/8"-16 x 1-1/8" Torx screw and washer at the front of the chrome fender support cover just ahead of the directional signal. A wrench inside the fender well is not required; this screw threads into a nut plate inside the fender. Perform one side at a time.

3. Support the directional assembly and remove the 5/16" hex head screw inside the fender. Save the screw and washer. Let the directional hang by the wire. The fender mounting plate will now be loose inside the fender and it will be reused. Note that the wires are secured to the inside of the fender away from the contact by a formed tab at the rear end of the fender mounting plate. NOTE: If you are installing KW Sissy Bar Side Straps with KW Saddlebag Supports use the hardware and follow the instructions supplied with the Saddlebag Supports.

4. Slip KW side strap between the fender and the fender support. Align the holes in the side strap with the holes in the fender support and fender support cover. NOTE: The side straps are slotted to accommodate the directional wires.

CAUTION: Use care not to scratch paint during this step. We suggest using masking tape on the fender surface and to gently squeeze the fender inward while positioning side strap.

5. Apply blue Loctite #242 to the threads of the OEM 3/8"-16 x 1-1/8" Torx screw. Insert screw through the OEM washer, fender support cover, fender support, KW side strap, fender and into the fender mounting plate a couple of turns. Do not tighten at this time.

6. Apply blue Loctite #242 to the threads of the OEM 5/16" hex head screw and insert it through the OEM washer, fender mounting plate, fender, KW side plate, fender support cover from the inside of the fender and into the directional extension and housing. NOTE: Before torquing the fastener, the wires must be secured behind the fender mounting plate tab.

7. Repeat for the other side.

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8. Install the sissy bar upright (purchased separately – use only 8.75" size uprights) in the sockets of the side straps, using $\frac{1}{4}$ "-20 button head screws with anti-seize applied to threads. Tighten screws to 8-10 ft-lbs.

9. Torque other fasteners to 20-27 ft-lbs. NOTE: Fasteners should be torqued within the minutes after applying Loctite.

10. Reconnect negative battery cable.

11. Test both directional lights for proper operation.

WARNING: Do not operate motorcycle with faulty directional lights. Inspect all connections and routing of wires if directional lights do not function properly.

WARNING: Before operating motorcycle, check all hardware to be sure it is tight.

USE AND CARE: Wash your accessories with the same care you use when washing your motorcycle. Use mild soap and water. DO NOT use abrasive chemicals or cleaners, or high pressure washers.

BILL OF MATERIALS

Item	# Mfg. p/n	Description	Qty.
1	2637401	Side Strap, Left (black)	1
	(2638401)		
	2637402	Side Strap, Right (black)	1
	(2638402)		
2	433432	Screw, button head 1/4"-20 x 3/4"	4

Suggested Khrome Werks® Uprights

263600 8.75" Lowboy Upright
263601 8.75" Mini Lowboy Upright
263800 8.75" Lowboy Upright, Black
263801 8.75" Mini Lowboy Upright, Black
264170 8.75" Ultra Mini Lowboy Upright
263611 8.75" Round Upright
263811 8.75" Round Upright, Black
264190 8.75" Bantam Upright
264155 9.88" Mini Lowboy Upright
264855 9.88" Mini Lowboy Upright
263614 9.88" Round Upright
263814 9.88" Round Upright, Black